

Work Completed

Date 19-Jul-06

Serial # PCE 95508

Model # PT6A-60A

W/O # S591416

Pratt & Whitney PT6A-60A Engine S/N PCE 95508 has been overhauled and tested in accordance with Pratt & Whitney Overhaul Manual 3034343 dated March 24, 2006 and the current maintenance rules of the Canadian Aviation Regulations. The product is approved for return to service in compliance with CAR 571, FAR Part 43.17, and EASA Part-145 (reference EASA Approval Certificate EASA.145.7059). RDA repairs incorporated:

C-RE93-205

PT6 2nd Stage Carrier #5 Bearing Journal Repair

C-RE94-215

Application of Aeroguard Paint to PT6A Engine Gas Generator Cases

C-RE96-204

PT6 Aeroblue Coating Substitute for Serma Tech Process 5380DP

The engine is comprised of the following components:

Gas Generator S/N
Power Section S/N

PCE 95508 PS 95508 TTSN 3591.8 TTSN 3591.8 TSO/V 00.0 TSO/V 00.0 TCSN 3810 TCSN 3810

CSO 00 CSO 00

All pertinent details of work performed are on file at this organization under Work Order No. S591416 ***End***

Standard Aero Limited 33 Allen Dyne Road

Winnipeg, Manitoba R3H 1A1 (204) 775-9711

Authorized Signatory

Alan Edwards

Approved Maintenance Organization #22-58



Engine Test Certificate

Date: 19-Jul-06

Serial # PCE 95508

Model # PT6A-60A

W/O # S591416

Established After: Overhaul

Declared Engine Performance Corrected for ISA Condition

RATING	SHP		Ng SPEED	SFC			T5 R	PS3 RATIO
TAKE-OFF	1173		36725	0.549)		1818.2	
DATA PLATE SPEED	1173		36725					
RPM %			97.93%					
PRESSURE RATIO	8.75	@	36500	Rpm				
TRIM STICK	3034857		ΔT5=	70 °F /θ ±	5	°F @	32.9 Ω	
			ΔT5 =	39 °C/θ ±	3	°C		
OIL TYPE USED	BP 2380		FUEL TY	PE USED Jet A	\-1			

I hereby certify that this engine has been tested in accordance with the manufacturer's recommendations and requirements.

804

Standard Aero Limited 33 Allen Dyne Road

Winnipeg, Manitoba R3H 1A1 (204) 775-9711

Authorized Signatory

Alan Edwards Approved Maintenance Organization #22-58



								EKU
Life Limi	ted Compone	ents Inst	alled - Gas	Gener	rator		Date: 19	-Jul-06
Serial # P	CE 95508	Model # P	T6A-60A	W/O #	S591416			
TTSN 3	591.8	TSO/V 00	0.0	TCSN	3810	CSO/V 00		
S/B 1	3002	Rev. # 13	3					
	Part #	Serial #	Cycle Limit	CSN	Cycles Remain.	Hrs. Limit	TSN	Hrs. Remain.
CT Disc	3040311	23A055	15000	3810	11190			
Rotor Shaf	t							
1st Stage	3038401	20A610	15000	3810	11190			
2nd Stage	3034312	7T208	20000	3810	16190			
3rd Stage	3034313	22A799	20000	3810	16190			
4th Stage								
4th Spacer								
Impeller	3036793	7D577	24000	3810	20190	••		
CT Vane	Part # 3041861	Serial	# 346B	Clas	s 6.52			
CT Blade	Part # 3121111-01	Qty	58	TTS	N	TTSO 00.0)	SAL 804

0.00

Authorized Signatory

TTSO --

TTSN

Part # 3121111-01

Winnipeg, Manitoba R3H 1A1 (204) 775-9711

Standard Aero Limited

33 Allen Dyne Road

Qty

1

Alan Edwards

Approved Maintenance Organization #22-58

STANDARD AERO EEEE

Life Limited Components Installed - Power Section

Date: 19-Jul-06

Serial # PS 95508

Model # PT6A-60A

W/O # S591416

TTSN

3591.8

TSO/V 00.0

TCSN 3810

CSO/ 00

S/B

13002

Rev. # 13

	Part #	Serial #	Cycle Limit	CSN	Cycle Remain.
1st PT Disc	3029312	15A335	30000	3810	26190
2nd PT Disc	3029313	20A491	30000	3810	26190
1st Stage Bushir	ng Bronze				
1st Stage PT Van	ne 3038262	A635	Class 20.36	,	SAL
					1 804 1

Standard Aero Limited 33 Allen Dyne Road

Winnipeg, Manitoba R3H 1A1 (204) 775-9711

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Approved Maintenance Organization #22-58



Installed Accessori	es		Date: 19-Jul-06
Serial # PCE 95508	Model # PT6A-60A	W/O # S591416	TTSN 3591.8
ACCESSORY	PART NUMBER	SERIAL NUMBER	TSO
Oil Filter	3028419	SS6893 E	00.0 TSN
P3 Filter	3029267	SS7198 F	00.0
Fuel Control Assy.	8061-330 A	2250643	00.0
Fuel Pump Assy.	399701-5	1575	00.0
Ignition Exciter	10-381550-4 C	NN93410850	00.0
Oil to Fuel Heater	10585 K	1692	00.0
Dump Valve	26035	0958	00.0
Bleed Valve Assy.	3117032-01	7T937	00.0
Overspeed Governor	B210631	2249578 M	00.0
Propeller Governor	8210-310 NEW	2119865	00.0

Standard Aero Limited 33 Allen Dyne Road Winnipeg, Manitoba R3H 1A1 (204) 775-9711 Authorized Signatory _

Alan Edwards
Approved Maintenance Organization #22-58

SAL 804



Modification List

TCN: S591416

Customer: CORPORATE TRAVEL MANAGEMENT

Part #: 3102700-01

Serial#: PCE-95508

Model: PT6A-60A

	TOTIO DILLO	
10585-73-08 R1	10585-73-10 R0	97-04-12 R0
CF-96-24 R0	S.B. 33541 RA	SB13001 R12
SB13002 R13	SB13044 R9	SB13116 R2
SB13135 R0	SB13161 R5	SB13163 R5
SB13170 R0	SB13174 R0	SB13177 R3
SB13181 R0	SB13189 R0	SB13192 R0
SB13193 R1	SB13197 R1	SB13201 R1
SB13205 R1	SB13212 R0	SB13214 R0
SB13216 R1	SB13217 R0	SB13221 R0
SB13223 R1	SB13224 R0	SB13225 R0
SB13226 R1	SB13227 R0	SB13228 R0
SB13234 R0	SB13235 R0	SB13249 R2
SB13258 R1	SB13266 R0	SB13301 R0
SB13307 R3	SB13310 R1	SB13319 R1
SB13321 R4	SB13337 R0	SB13354 R1
SB13356 R0	SB13361 R0	SB13371 R0
SB13398 R1	SB13399 R1	SB33531 RC
SB33580 RL-11	SB33606 R1	SB60021-61-10 R0
SB60021-61-11 R0	SB60067-73-1	SB60067-73-2
SB60067-73-6	SB60067-73-7	SB83053-61-006 R0
AIRWORTHINESS DIRECTIVES / MODIFICAT	IONS FOUND EMBODIED	

AIRWORTHINESS DIRECTIVES /	MODIFICATIONS FOUND EMBODIED	
70-16-01 R0	S.B. 60021-61-7 R1	SB13048 R2
SB13050 R0	SB13059 R0	SB13062 R2
SB13063 R0	SB13082 R0	SB13088 R0
SB13132 R0	SB13141 R3	SB13153 R0
SB13159 R1	SB13242 R 0	SB13242 R8
SB13384 R0	SB13400 R0	SB399700-73-2 R0

AIRWORTHINESS DIRECTIVES / MODIFICATIONS FOUND EMBODIED PER LOGBOOK

STANDARD AERO LIMITED 33 ALLEN DYNE ROAD WINNIPEG, MB R3H 1A1 CANADA

ALAN EDWARDS

JUL 1 9 2006

AMO # 22-58

804

3	
US Department of	
Federal Aviation	

MAJOR REPAIR AND ALTERATION (Airframe, Powerplant, Propeller, or Appliance)

Form Ap	proved
OMBNo.	2120-0020

For FAA Use Only

Office Identification

INSTRUCTIONS: Print or type all entries. See FAR 43.9, FAR 43 Appendix B, and AC 43.9-1 (or subsequent revision thereof) for instructions and

disposit	tion of tho	is form. This rep Section 901 Fede	oort is required by law eral Aviation Act of 19	(49 U.S 58).	s.c.	1421). Failure to	report can r	esult in a civil pen	alty not to	exceed \$1,0	00 for each		
1. Air	craft	Make					Model						
A	oran	Serial No.					Nationality and Registration Mark						
2. Owi	ner	Name (As sho	wn on registration cer	tificate)		Address (As shown on registration certificate)							
				1111			25.8						
	-				3.	For FAA Use C	nly						
					4.	Unit Identificat	ion	- 1		5. 7	ype		
Un	nit		Make			Model		Serial No.		Repair	Alteration		
AIRFRA	AM	_	~~~~~~~~~~~~	~(As de	escri	ibed in Item 1 ab	ove)~~~~	~~~~~~~		, v			
POWE	RPLAN	Pratt 8	& Whitney		PT6A-60A PCE 95				х				
PROPE	LLER												
A PPLIA	ANC			1		1							
				6	. Co	onformity State	ment						
A. Ager	ncy's Na	me and Address			B. Kind of Agency				ificate No.	ate No.			
STA	NDAR	D AERO LIMI	TED			U.S. Certificated Mechanic			AMO 22-58				
		DYNE ROAD				Foreign Certificated Mechanic							
WINI	NIPEG	, MANITOBA	, CANADA R3H	1A1	_X	X Certificated Repair Station							
D 1					<u> </u>	Manufacturer							
been m	ade in a	the repair and/or ecordance with the to the best of my	alteration made to the ne requirements of Pa / knowledge.	e unit(s rt 43 of) ide the	ntified in item 4 at U.S. Federal Avia	ove and de ion Regulat	scribed on the revi tions and that the i	erse or at nformatio	tachments he n furnished h	ereto have erein is		
Date		19-Jul-06				gnature of Authoriz	ed Individua	al Alan	7		SAL 804 Oi		
				7. Ap		val for Return to	Service	Okan		want	400		
Pursuar	nt to the	authority given p	ersons specified belov					ted in the manner	orescribe	d by the Admi	nistrator of t		
			and is X APPROVE			7600"			3				
BY	FAA I	Fit. Standards	Manufacturer		In	spection Authoriza	tion	Other (Specify)					
01	FAAI	Designee	Repair Station	х		erson Approved by anada Airworthine				£.	SAL		
Date of	APPRO	VAL -Jul-06	Certificate or Designation No.		S	ignature of Author	zed Individu			,	SAL 804 Or		
	19.	-Jul-06	AMO 22-58	and the	A	lan Edwards		Ellan	Foli	varde			

NOTICE

Weight and balance or operating limitation changes shall be entered in the appropriate aircraft record. An alteration must be compatible with all previous alterations to assure continued conformity with the applicable airworthiness requirements.

8. Description of Work Accomplished

(If more space is required, attach additional sheets. Identify with aircraft nationality and registration mark and date work completed.)

Pratt & Whitney PT6A-60A Engine S/N PCE 95508 has been overhauled and tested in accordance with Pratt & Whitney Overhaul Manual 3034343 dated March 24, 2006 and the current maintenance rules of the Canadian Aviation Regulations. The product is approved for return to service in compliance with CAR 571, FAR Part 43.17, and EASA Part-145 (reference EASA Approval Certificate EASA.145.7059).

RDA repairs incorporated:

C-RE93-205

PT6 2nd Stage Carrier #5 Bearing Journal Repair

C-RE94-215

Application of Aeroguard Paint to PT6A Engine Gas Generator Cases

C-RE96-204

PT6 Aeroblue Coating Substitute for Serma Tech Process 5380DP

The engine is comprised of the following components:

Gas Generator S/N PCE 95508

TTSN 3591.8

TSO/V 00.0

TCSN 3810

CSO 00

Power Section S/N PS 95508

TTSN 3591.8

TSO/V 00.0

TCSN 3810

CSO 00

All pertinent details of work performed are on file at this organization under Work Order No. S591416 ***End***

Alan Edwards

Canadian Approved Inspector

Standard Aero Ltd.

"AMO 22-58".

END

Additional Sheets Are Attached

1. Appro	ving national aviation authority/cou	ntry 2	AUTHORIZED RE	LEASE CERTIF							
	Transport Canada		TCCA 24-0078 ARC 8631								
4. Appro	ved organization name and address					5. Work	Order/contract/inve	oice			
	STANDARD AERO LIMITED,		N DYNE ROAD, WINNIPEG, MA MO Approval No. 22-58	NITOBA, CANADA R31	H 1A1		S591416				
6. Item	7. Description		8. Part No.	9. Eligibility*	10. Qty	11. Serial/batch No. 12. Status/W					
1	TURBO PROP ENGINE		3102700-01	N/A	1	P	CE 95508	Overhauled			
13. Rema	Pratt & Whitney PT6A-60A Engine S/N PCE 95508 has been overhauled and tested in accordance with Pratt & Whitney Overhaul Manual 3034343 dated March 24, 2006 and the current maintenance rules of the Canadian Aviation Regulations. The product is approved for return to service in compliance with CAR 571, FAR Part 43.17, and EASA Part-145 (reference EASA Approval Certificate EASA.145.7059). RDA repairs incorporated: C-RE93-205 PT6 2nd Stage Carrier #5 Bearing Journal Repair C-RE94-215 Application of Aeroguard Paint to PT6A Engine Gas Generator Cases C-RE96-204 PT6 Aeroblue Coating Substitute for Serma Tech Process 5380DP The engine is comprised of the following components: Gas Generator S/N PCE 95508 TTSN 3591.8 TSO/V 00.0 TCSN 3810 CSO 00 Power Section S/N PS 95508 TTSN 3591.8 TSO/V 00.0 TCSN 3810 CSO 00 All pertinent details of work performed are on file at this organization under Work Order No. S591416 ***End****										
14. Certi	fies that the items identified above v Approved design data and are in co			19. Certifies that, except w block 12 and described							
	Non approved design data specified	in Block	13.	X CAR 571.10	Maintenance 1	release.					
_				X Other regula	tions specified	in block 13	·				
15. Author	orized signature N/A	16. Cert	ificate/Approval ref. No.	20. Authorized signatur	e Qua	ale	21. Certificate/App. SAL 804 OI	roval ref. No. AMO # 22-58			
17. Name	2	18. Date	(dd/mmm/yyyy)	22. Name			23. Date (dd/mmm/	уууу)			
	N/A		N/A	Alan Edv	wards		19/Jul	/2006			

^{1.} This document does not constitute authority to install part.

^{2.} Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.

^{3.} Statements 14 and 19 do not constitute installation certification. In all cases the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.

(P:\Template\TCCA 24-0078.dot 15 May 06)



S0495

PT6 COMPRESSOR TURBINE DISK HISTORY RECORD

		E			_ % 			17		JU	L 1	9 2006	INSP	804 OI	
	1							BF	ROUGHT	FORWA	RD				
PART NUMBER	SERIAL NUMBER		ORIG. DIAM.		HEAT	HEAT CODE		DISK TIME SINCE NEW		DISK CYCLES SINCE NEW F M EN				PREVIOUS TIME WITHOUT SB1188	
3040311	23A05	55	6.89	3998 PLBCR		R			3810				NIA		
		ENGINE	DATA								DISK	DATA			
ENGINE SERIAL	DISK	INSTALLED	s	B 1188	DISI	(REMOVED		T11.45	TILLO	TOTAL	T11.45	01/01/50 7		TOTAL	
NUMBER	DATE	ENG. TOT TIM SINCE NEW			DATE	ENG.TOT TIME SINCE NEW		TIME THIS INSTALLATION		TOTAL TIME TO DATE		CYCLES THIS INSTALLATION		CYCLES TO DATE	
PCE 95608	July 19/06	35918	^	1/A											
	, .														
*				,											

DATE			REMARKS RECORD BLADE REPLACEMENT OR	NOTE: TIME AND CYCLES REMAINING MUST BE ESTABLISHED WITH RESPECT TO THE LATEST REVISION OF THE APPLICABLE SERVICE BULLETIN				
				FACILITY	JOB NO.	REMAINING DISK		CARPROVED
			INSPECTION INFORMATION	\$0. 10 1000 Sales	JOB NO.	TIME	CYCLES	INSPECTOR
UL	19	2006	PIN 3121111-01 OTY-175NOQO OTY-58 TSO 00.0	STANDARD ARROLTD	5591416	_	11190 QI AMO	QI AMO#2
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RETAIN THIS HISTORY RECORD IN THE RECORDS FOR THE ENGINE IN WHICH THE DISK IS INSTALLED. UPON REMOVAL OF THE DISK FROM THE ENGINE, ROUTE THIS HISTORY RECORD WITH THE DISK.